Thank you for your interest in:

"INTRODUCTION TO CONTROLS, AUTOMATION & DATA ACQUISITION".

The intention of this project is to introduce you into the world of controls, automation, and data acquisition. I think you, like myself, will be amazed at how simple this actually is.

Included in this disk are the following:

- 1) Basic source code for 4 projects.
- 2) Simple binary numbering system.
- 3) Bit masking.
- Full explanation of source code.
- 4) Simple interfacing schematics.
- 5) List of companies with low cost interfacing boards.

Before you rush out and buy an interface board, study all the information provided again and again. If you don't feel confident after this tutorial, find some other sources of information go more indepth than is provided here.

Any version of basic should work, however some adjustments might have to be made. You can also transpose the source code to the language of your choosing as long as it will address the base address of the interface board.

The list is endless of the things you can do with these boards.

Let your imagination go.

Here are a few:

Light controls

Motor controls Switches on-off

Relays on-off

Turn devices on-off based on inputs from interface board (home alarms)

* A A

Turn devices on-off based on the computers clock

Temperature measurement.

All the demo software is in basic and is based on the "PIO 12" board from Metrabyte. The address is given in the file called "Manufact.lst".

Also, most of the information is based on the INTEL® 8255 PIA chip. This is the route that I have taken incchoosing my interfacing projects. If you choose another board without this chip, don't worry, it will be simpler than the ones based on the 8255, but not as versatile.

Note: It is hard to find a logical order to write all this information. Read all the information, then read it again. Chances are you will find the answers to your questions later in the tutorial. If not, write me. I'll be happy to respond to you ASAP.

Please remember this information is only to get you started. Find alternative sources to get an indepth understanding on each subject. There is, however enough information to get you started.

All the files on the disk are in ASCII format. You can load them into a wordprocessor or print them on your printer. There is also a batch file called [print.bat] that dumps all the files to the printer.

If you have any questions please write to me...

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Note: 8255 PIA chip is a trademark of INTEL CORP.

try to find some books on this subject. It is not necessary to know everything on this subject as you will see how all this ties in.

Here is a crash course:

Let's start with the base first. The decimal numbering system has a base of 10, meaning each place, from right to left, is a multiple of 10. The value of the places from right to left - 1, 10, 100, 1000 etc.

An example is the best way to show you this.

Look at the number 521. Start from the right or least significant digit and multiply it's weight with the number 1. Take the second digit and multiply it's weight (10) with the number 2. Then take the third digit and multiply it's weight (100) with the number 5. Add all this up... 1 + 20 + 500 = 521

The binary number system has a base of 2. We are only concerned with binary and decimal. The binary weights or values from right to left are: 1,2,4,8,16,32,64,128. Wherever there is a "1" in the binary word, add it's weight to get the total value. For example: Take the binary word (00000101) and count it from RIGHT to LEFT -1,2,4,8,16 etc. The first digit is 1, so it gets counted and has a weight of 1. The second digit is 0 so it doesn't get counted. The third digit is 1, so it does get counted and it has a weight of 4. Adding these weights in the binary number gives the decimal number 5. 1+0+4=5

Study the chart below.

BINARY	DECIMAL	BINARY	DECIMAL
00000001	1	00001001	9
00000010	2	00001010	10
00000011	3	00001011	11
00000100	4	00001100	12
00000101	5	00001101	13
00000110	6	00001110	14
00000111	7	00001111	15
00001000	8	00010000	16

A BYTE is an 8-bit binary word .When writing a binary word to the interface board, it is sent as a BYTE.

CLEAR AS MUD - RIGHT? Don't panic, keep studying. Try to find some reference material on binary numbering system if this isn't enough.

Ok, let's look at where we will be sending these binary words. Sending a binary word to a port is simple. Wait !!! What is a port???? As far as you are concerned, the port is the location on the interface board connector where the output controlling signals come from the computer. On most interface boards, an INTEL 8255 PIA chip is used. It has 3 8-bit ports which are accessible on the interface board connector as well. More information on the 8255 will follow.

When referring to 1's and 0's on the output ports, this means 5 volts and zero volts.

In BASIC : OUT (port base address, byte)

BASIC sends the byte to the port in decimal form not binary.

Real example: OUT 768,2

This will put a 1 on line 2 and 0 on all other lines of the port.

Real example: OUT 768,9

This will put 1's on lines 1 and 4 and 0's on all other lines of the port.

Real example: OUT 768,255

This will put 1's on all the lines of the port.

Base address is the actual address of the interface board. The base address is usually selectable on the interface board. Once the base address is selected, then Fort A is (base address + 0). Port B is (base

(base address + 3). This will be explained further in the 8255 section and when you purchase your board.

This concludes our crash course on the binary numbering system and how they are used.

One very important note here is to always watch your current rating on the device you wanting to turn on. Check the current capacity on your interface board !!! Buffering the output with a switching transistor is one solution to the problem. Small current relays is another. Just remember, don't overload the output.

If I wanted to turn a transistor on, I would send the proper binary word to the selected port which would switch the selected bit from 0 to 5 volts, thus turning on the transistor. To turn the transistor off, I would write a zero on the same line that I wrote the 1. (see schematic)

Example:

- 10 OUT 768,1
- 20 FOR T = 1 TO 1000:NEXT T
- 30 OUT 768,0
- Line 10 puts 5 volts on bit #1 on port 768 (remember 768 is the address)
- Line 20 is a simple delay
- Line 30 puts 0 volts on bit #1 thus turning the relay off.

This following example does the same except on bit #3.

- 10 OUT 768,4 Remember, basic uses decimal numbers to talk to ports. ie... 00000100 binary is the decimal number 4.
- 20 FOR T = 1 TO 1000:NEXT T
- 30 DUT 768,0

OUT 768,5 would put 5 volts on lines 1 and 3 of the output port. The decimal number can go as high as 255, which would be binary word 1111111. This would put 5 volts on all 8 lines of the port.

*************** LOOKING AT INPUTS ************

Inputs can be seen by looking at the port address, then reading the number.

Example:

- 10 X=INP(768) This statement assigns what is seen on port 768 to the variable X. This will be a decimal number.
- 20 IF X=0 THEN PRINT" All switches are off"
- 30 IF X=1 THEN PRINT" Switch number 1 on port 768 is on, all else off"
- 40 IF X=2 THEN PRINT" Switch number 2 on port 768 is on, all else off"
- 50 IF X=5 THEN PRINT" Switch numbers 1 and 3 on port 768 are on"
- 60 IF X=255 THEN PRINT" All switches are on"

Get it ???

Note: Always use pull-up when looking at inputs. This simply means put a 1k resistor from 5 volts to all eight bits of the input port. Using switches, you can pull the voltage on each bit to ground thus putting a 0 on that bit of the port. This gives a much more accurate reading than leaving the bit on the port floating.

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Bit masking is the process that lets you change a bit on a port without disturbing any of the other bits. For example, if you wanted to turn on one line of the port regardless of the status of the other bits, you would use bit masking. This is useful because the computer remembers ,if you

the last write to the port. This is getting deep - I know - but hang in there. Here are some examples. Let's say port A or address 768 is our output port and port B or address 769 is our input port. Bit masking allows us to turn on or off the selected line on the output port without disturbing the others.

- 10 X=1
- 20 OUT 768, X
- 30 Y=INP(769) Different address location
- 40 IF Y=1 THEN OUT 768, (X OR 2)

Now what we have done here is logically "OR" X, which is the last writing of port 768, with 2, which is line 2 of the port. So line 10 put X at 1. Line 20 turned line 1 of port 768 on. Line 30 and 40 are just an example of a decision that the computer can make. Line 30 looked at port 769 and assigned it to variable Y. Line 40 makes the decision then turns line 2 on without disturbing any of the other lines. X could have been any number.

- 20 Y= X AND 4 ' 4 is the decimal number for binary number 00000100
- 30 IF Y = 4 THEN PRINT " Bit #3 is on "
- 40 IF Y = 0 THEN PRINT " Bit #3 is off"

Regardless of the value of X, Y will tell you if bit #3 is on or off.
You may not have to use this unless your project gets really complicated.

If you purchase an analog board, the manufacture will probably provide a driver or library with the board which will make your life very simple. The driver will have the complicated software to do the conversions and return the results in a variable you can work with.

You can also interface an analog chip to digital lines on a digital I/O board (which is what we have covered so far). I will explain this in the advanced version of this tutorial. Having purchased this, your name will be put on a mailing list and I will be writing you when it is completed. If you just can't wait, find an analog to digital chip (there are many), then look at the timing chart. Write your program according to the timing chart using output lines on one of the ports. It's not easy and it's slow - but it works.

***************** Manufacture List *******************

Here is a list of companies with some data acquisition boards.

- 1) Metrabyte 440 Myles Standish Boulevard Tauton Ma. 02780 (508)-880-3000
- 2) Omega
 One Omega Drive, Box 4047
 Stamford, Ct. 06907
 1-800-826-6342
- 3) Data Translation 100 Locke Drive Marlboro, Ma 01752-1192 (508)-481-3700

State College, Pa. 16804 (814)-234-8087

- 5) B & C Microsystems Inc. 335 West Olive Ave. Sunnyvale, Ca. 94086 (408)-730-5511
- 6) Sealevel PO Box 1808 Easley, SC 29641 (803)-855-1581
- 7) All Aboard (lowest price) (508)-261-1123 Fax (508)-261-1094
- 8) Prairie Digital 28 Sixteenth Street Prairie du Sac. WI 53578

This section is to get you familiar with the peripheral interface chip. The INTEL @ 8255 is a complex device, but we will only be using a small portion of it's complexity. I will be talking about one mode of it's operation which is simple. Some further study material can be obtained from INTEL if you want to dig deeper.

The 8255 is a general purpose, programmable I/O device. It has 24 I/O pins which may be individually programmed with software control. This eliminates the need for external logic.

We will be working with mode O which is the basic input/output mode. There are three ports on the 8255 labeled A, B, and C. Port A and B can be programmed to be either input or output but not both at the same time. Port C is a different in the fact that it can be split into two 4 bit ports. The same applies here that each 4 bit port can only be input or output but not both. In other words, port C upper can be input OR output but not both. The same with port C lower.

The programming of the chip is done by writing to the CONTROL STATUS REGISTER. This is a separate register with it's own address. Writing to this register is the same as writing to the other registers. In BASIC, OUT 771, (control word). The control word is a decimal number which represents the binary number of your configuration. I will give you some examples on the control word.

Here is a basic chart for determining the right Control Status Word for your application.

		2000000	MINNEY 2000 5000 700	7.00					
		C	ONTR	OL S	TATU	s wo	RD		
D7	D6	D5	D4	DЗ	D2	D1	DO		
;	ł	1	j	;	ł	Į	ţ		
;	1	1	1	1	į	1	ŧ	Port C	(lower)
1	1	ł	1	ł	1	;	; –	- 1=inpu	t
1	ŀ	;	1	ŀ	i	1		0=outp	
1	Ĭ	ţ	1	ł	1	1			
ŀ	I	;	i i	ŧ	Ŧ	į		Port B	
1	i	1	i i	1	i 1	! —		- 1=inpu	ıt
ţ	į	§	1	ŧ	ŀ			0=outp	ut
1	1	1	ļ	ŧ	:				
1	1	1	1	i	1			Mode S	election
1	1	i	:	;	! —			Q=Mod	le O
I	1	ŧ	1	ļ				1=Mod	le 1
1	1	1	;	i					

```
----- 1=1nput
  1
                            0=output
                            Port A
            !----- 1=input
  1
                             0=output
  1
      1
  I
     1
                            Mode Selection
        !-----: 00=Made 0
  1
      1X=Mode 2
  Į
                           Mode Set Flag
       ----- 1 = active
EXAMPLE:
 Control Status Word is 10010000 or 144 ---- syntax OUT 771,144
Port A input - Port B input - Port C output
 Control Status Word is 10010010 or 146 ---- syntax OUT 771,146
Port A output - Port B input - Port C output
```

Port A input - Port B output - Port C output

30 CLS : KEY OFF

80 CLS

Port A input - Port B output - Port C upper output - Port C lower input Control Status Word is 10010001 or 145 --- syntax OUT 771,145

Control Status Word is 10000010 or 130 --- syntax OUT 771,130

The outputs on all three ports are all latched. This means if you turn a bit on it will stay on until you turn it off.

Don't kill yourself trying to understand this chip down to the silicon waffers. Get your interface board and try some of the examples until your get enough of an understanding to start some of your experiments. 10 'This is demo #1

20 'It demonstrates the process of outputing signals to controlling circuits.

40 LOCATE 5, 20: PRINT " ******* DEMO #1 ********* 50 LOCATE 7, 5: PRINT "This demonstrates the process of sending signals"; 60 PRINT " to your circuits."

61 LOCATE 10, 5: PRINT "All bits on port A will come on, then off" 62 LOCATE 12, 5: PRINT "Then all bits on port B " 63 LOCATE 14, 5: PRINT "Then all bits on port C"

65 LOCATE 20, 20: PRINT "Press any key to continue" 70 WHILE INKEY\$ = "": WEND

90 PRINT "This program configures the interface board to outputs on all ports" 100 OUT 771, 128 ' This configures all ports as outputs. 110 OUT 768, 255

120 LOCATE 5, 5: PRINT "All outputs on port A are on" 130 FOR t = 1 TO 1000: NEXT t140 OUT 768, 0

150 LOCATE 6, 5: PRINT "All outputs on port A are off" 140 OUT 769, 255 170 LOCATE 8, 5: PRINT "All outputs on port B are on"

180 FOR t = 1 TO 1000: NEXT t 190 DUT 769, 0

200 LOCATE 9, 5: PRINT "All outputs on port B are off" 210 OUT 770, 255

220 LOCATE 11, 5: PRINT "All outputs on port C are on" 230 FOR t = 1 TO 1000: NEXT t 240 DUT 770, 0

250 LOCATE 12, 5: PRINT "All outputs on port C are off" 255 LOCATE 20, 5: PRINT " Do you want to continue ? " 260 k = INKEY

270 IF k\$ = "Y" DR IF k\$ = "y" THEN CLS : GOTO 80 280 IF k\$ = "N" OR IF k\$ = "n" THEN END 290 GDTO 260

This is an explanation of the source code in demol.bas. Lines 10 through 90 is just screen print statements. Line 100 is the command that writes to the Control Status Register. The number 128 sets the 8255 's ports as all outputs. Line 110 puts 1's or 5 volts on all bits on port A. Line 130 is a simple delay. Increasing the number 1000 will delay longer. Line 140 puts 0's or 0 volts on all bits on port A. Line 160 puts 1's on all bits on port B. Line 180 is the delay. Line 190 puts 0's on all bits on port B. Line 210 puts 1's on all bits on port C. Line 230 is the delay. Line 240 puts 0's on all bits on port C. Line 260 assigns the keyboard to k\$. Line 270 and 280 makes a decision on k\$. Remember, the outputs on the 8255 are latched. Meaning, they stay on until you turn them off by writing O's to the bits you want to turn off. 10 'This is demo2 20 'This demonstrates how the interface board looks at inputs 25 CLS : KEY OFF 30 LOCATE 5, 10: PRINT " *********** ************ DEMO2 40 LOCATE 7, 4: PRINT " This demo looks at inputs on port A"; 50 PRINT " and displays them on the screen " 55 LOCATE 22, 2: PRINT " Press (CTRL-BREAK) to stop program" 60 OUT 771, 144° This put port A as input and B and C as output 70 X = INP(768)80 LOCATE 15, 35: PRINT X 90 GOTO 70 This is the explanation on the source code demo2.bas. Lines 10 through 50 are simple screen print commands. Line 60 writes to the Status Control Register putting ports A as input and ports B and C as outputs. Line 70 assigns port A to variable X. Line 80 print the number on the port to the screen. 10 ' This is demo3 20 'This demos time comparison with a known time with the system's clock. **************** 50 LOCATE 7, 5: PRINT " This demo compares a known time with the system's" 60 LOCATE 8, 5: PRINT " clock and puts a pulse on Port A, bit 1 then "; 70 PRINT "turns it off."

30 CLS : KEY OFF 40 LOCATE 5, 10: PRINT " *********** DEMO3

80 LOCATE 22, 5: PRINT " Press (CTRL- BREAK) to stop program" 90 OUT 771, 128

100 OUT 768, 0

110 TIME\$ = "00:00:00"

120 TIME1\$ = "00:00:05"

130 IF TIME\$ = TIME1\$ THEN BEEP: OUT 768, 1 ELSE GOTO 130

140 FOR T = 1 TO 1000: NEXT T

150 DUT 768, 0

160 GOTO 40

This is the explanation for source code demo3.bas

Lines 10 through 80 are simple screen print commands. Line 90 writes to the Status Control Register. This puts all ports as outpus.

Line 100 sets all bits on port A to 0's or 0 volts.

Line 110 sets the system clock to 00:00:00

Line 120 sets variable (IME1» to UV:UV:UD. Line 130 compares the system clock to the variable TIME\$. If it matches then switch bit 1 on port A to 1 or 5 volts. After that, go to line 140 for a delay, then turn the bit off. If there is not a match, then go to line 130 and check again. Line 160 tells the program to go to line 40 which does it all again. 10 'This is demo4 20 CLS : KEY OFF 45 PRINT " Port B" 50 LOCATE 20, 5: PRINT " Press (CTRL-BREAK) to end program" 40 OUT 771, 130° Control Status 70 OUT 768, 0 ' Sets all bits on Port A off. 80 X = INP(769)90 IF X < 255 THEN GOTO 200 ELSE GOTO 80 200 OUT 768, 1 'Turns bit 1 on Port A on. 210 LOCATE 15, 20: PRINT " A L A R M " 220 FOR T = 1 TO 1000: NEXT T 230 GOTO 70 This is the explanation for demo4.bas. Lines 10 through 50 are simple screen print commands. Line 60 writes to the Status Control Register. This puts port A and C as outputs and port B as inputs. Line 70 sets all bits on port A to 0 or 0 volts. Line 80 assigns port B to variable X. Line 90 looks to see if any of the bits on port B go to O. If not, go to line 80 and look again. Line 200 puts a 1 or 5 volts on bit 1 of port A. Line 210 prints "A L A R M" on the screen. Line 220 is a simple delay to hold bit 1 - port A on. Line 230 tells the program to go to line 70 which turns bit 1 on port A off. DECIMAL BINARY DECIMAL BINARY 1 0000 0001 129 1000 0001 2 0000 0010 130 1000 0010 3 0000 0011 131 1000 0011 4 0000 0100 132 1000 0100 5 0000 0101 133 1000 0101 6 0000 0110 134 1000 0110 7 0000 0111 135 1000 0111 8 0000 1000 136 1000 1000 9 0000 1001 137 1000 1001 10 0000 1010 138 1000 1010 11 0000 1011 139 1000 1011 12 0000 1100 140 1000 1100 13 0000 1101 141 1000 1101 14 0000 1110 142 1000 1110 15 0000 1111 143 1000 1111 16 0001 0000 144 1001 0000 17 0001 0001 145 1001 0001 18 0001 0010 146 1001 0010 19 0001 0011 147 1001 0011 20 0001 0100 148 1001 0100 21

0001 0101

0001 0110

0001 0111

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0001 1011	91Z	0001 1010	88
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1101 0110	717	0110 1010	78
1101 010	212 212	1010 1010	<u>5</u> 8
1101 0011	112	010 1010	7 8
1100 1011		1100 1010	82
1101 0001	012	0100 1010	Z8
1101 0000	508 508	1000 1010	18
1111 0011	Z0Z	0101 0000	08
0111 0011	202 902	0100 1111	62
1001 1001	50Z		87
1100 1100	70Z	1011 0010	<u> </u>
1101 0011	207 202	0010 0010	9Z
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1100 1000	200	0100 1000	∑ <i>L</i>
1110 0011	166	1110 0010	17
1100 0110	861	0110 0110	07
1100 0101	Z61	0100 0101	69
1100 0100	961	0100 0100	87
1100 0011	162	0100 0011	49 49
1100 0010	₩ 101	0100 0010	99
1100 0001	162	0100 0001	\$ 9
1100 0000	261	0000 0010	179
1011 1111	191	0001 1111	Σ9
1011 1110	061	0111 1100	29 29
1011 1101	186	1011 1100	19
0011 1101	188	0011 1100	09
1101 1101	Z81	1101 1100	6S
0101 1101	981	0101 1000	85
1001 1101	182	0011 1001	<u> </u>
1011 1000	18t	0001 1000	9 <u>5</u>
1110 1101	182	1110 1100	<u> </u>
1011 0110	Z81	0011 0110	7 ⊆
1010 1101	181	1010 1100	22
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1010 1000	891	0010 1000	Ot
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1010 0110	991	0010 0110	28
1010 0101	591	0010 0101	22
1010 0100	 ታዋ፣	0010 0100	92
1010 0011	291	0010 0011	22
1010 0010	Z91	0010 0010	ታΣ
1000 0101	191	1000 0100	22
1010 0000	091	0000 0100	ZΣ
1111 1001	126	1111 1000	21
1001	128	0111 1000	20
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96	95	0101 1111	223	TIOT TITE
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